KUAN-HO REFRACTORIES INDUSTRY CORPORATION

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THE QUALITY OF HIGH ALUMINA BRICK-MULLITE SERIES

The gradual diminishing in deposit, natural sillimanite ores had been replaced by synthetic mullite. The chemical mullite is stable as that of corundum. It melts at 1850°C. High alumina bricks made of mullits are of excellent qualities surpassing that made of sillimanite. Kuan-Ho produces two kinds of mullite bricks, MRL & MRT. Beside mullite, MRL bricks contain certain amount of corundum while MRT bricks are made of pure

mullite. They are molded under high pressure and fired at high temperature. They are common in characteristics as:

- High refractoriness under load. .
- Volume stable and low creep deformation at high temperature.
- High resistance to corrosion, abrasion and spalling.

Typical Properties

| Brand | | MRL | | MRT | | | |
|--|--------------------------------|---------------------|---------------------|-----------------------------|-----------------------------|----------------------|---|
| Properties | | MRL-75 | MRL-75L | MRT-70 | MRT-70K | MRT-65S | MRT-60 |
| Refractoriness(SK) | | >38 | >38 | >38 | >38 | >37 | >37 |
| Apparent Porosity(%) | | 17.7 | 15.0 | 18.0 | 18.4 | 19.0 | 19.0 |
| Bulk Density(g /cm ³) | | 2.60 | 2.68 | 2.55 | 2.56 | 2.50 | 2.45 |
| Cold Crushing Strength (kg f /cm ²) | | 860 | 940 | 650 | 800 | 850 | 600 |
| Refractoriness under load $(T_2^{\circ}C)$ Load:2kgf/cm ² | | >1650 | >1650 | >1600 | >1600 | >1570 | >1570 |
| Permanent Linear Change | | -0.4~ | -0.4~ | 1400°C | 1400°C | 1400°C | 1400°C |
| (%) 1500°C –2hrs | | +0.2 | +0.3 | ±0.4 | ±0.4 | ±0.4 | ±0.4 |
| Thermal Expansion (%) at 1000°C | | < 0.6 | <0.6 | < 0.6 | < 0.6 | < 0.6 | < 0.8 |
| Chemical | Al_2O_3 | 74.0 | 73.5 | 70.0 | 72.0 | 65.4 | 58.0 |
| Composition(%) | Fe ₂ O ₃ | 1.1 | 1.2 | 1.2 | 1.1 | 1.2 | 1.3 |
| Characteristics | | High-burned | High-burned | _ | High hot strength | Spalling resistance | _ |
| Main Application | | Torpedo car etc. | Torpedo car etc. | Hot-blast lime kiln etc. | Hot-blast lime kiln etc. | Reheating furnace | Hot-blast furnace, Reheating furnace |